

Clamping force: 350 kN  
Mould opening force, max.: kN  
Size of mould platens (h x v): 342 mm x 250 mm  
Distance between tie bars (h x v): 221 mm x 221 mm  
Mould opening stroke: 60 - 200 mm  
Mould height min.: 150 - 300 mm  
Max daylight: 500 mm  
Hydraulic ejector - stroke: 60 mm  
Ejector force forward/backward: 27 kN  
Injection unit  
Screw diameter: 25 mm  
Ls/D ratio: 18  
Injection pressure: 1570 bar  
Stroke volume: 47 ccm  
Shot weight, PS: 39 g  
Injection rate: ccm/s  
Injection stroke: 95 mm  
Screw speed: 340 1/min  
Nozzle pressure: 37 kN  
Electric and Hydraulic Equipment  
Nominal capacity of pump motor: 7, 5 kW  
Installed heating capacity: 3, 46 kW  
Reservoir capacity: 120 ltr.  
Dimensions und weights  
Dimensions of the machine ca.: 2, 7 m x 1, 2 m x 1, 50 m